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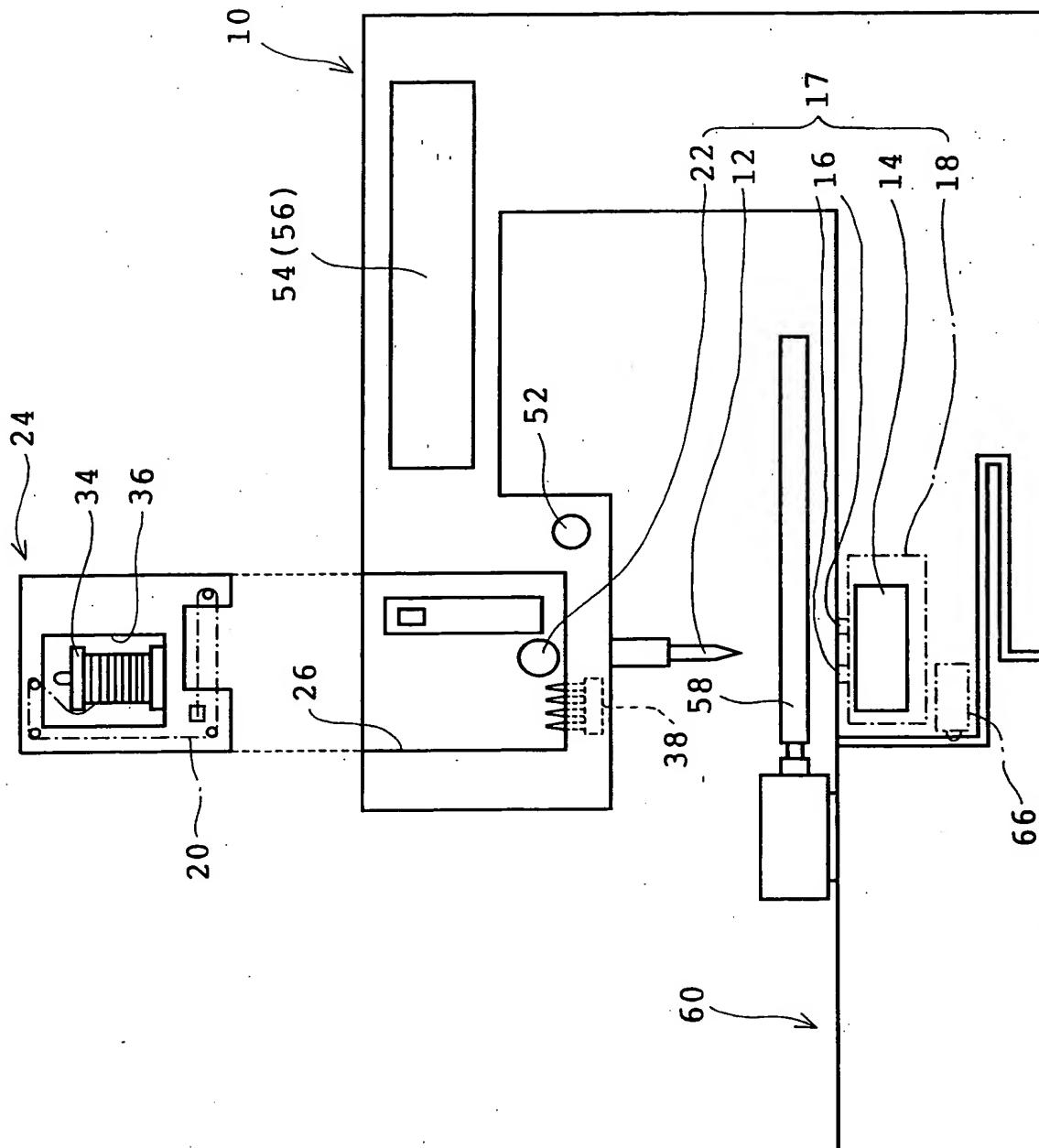


FIG. 1

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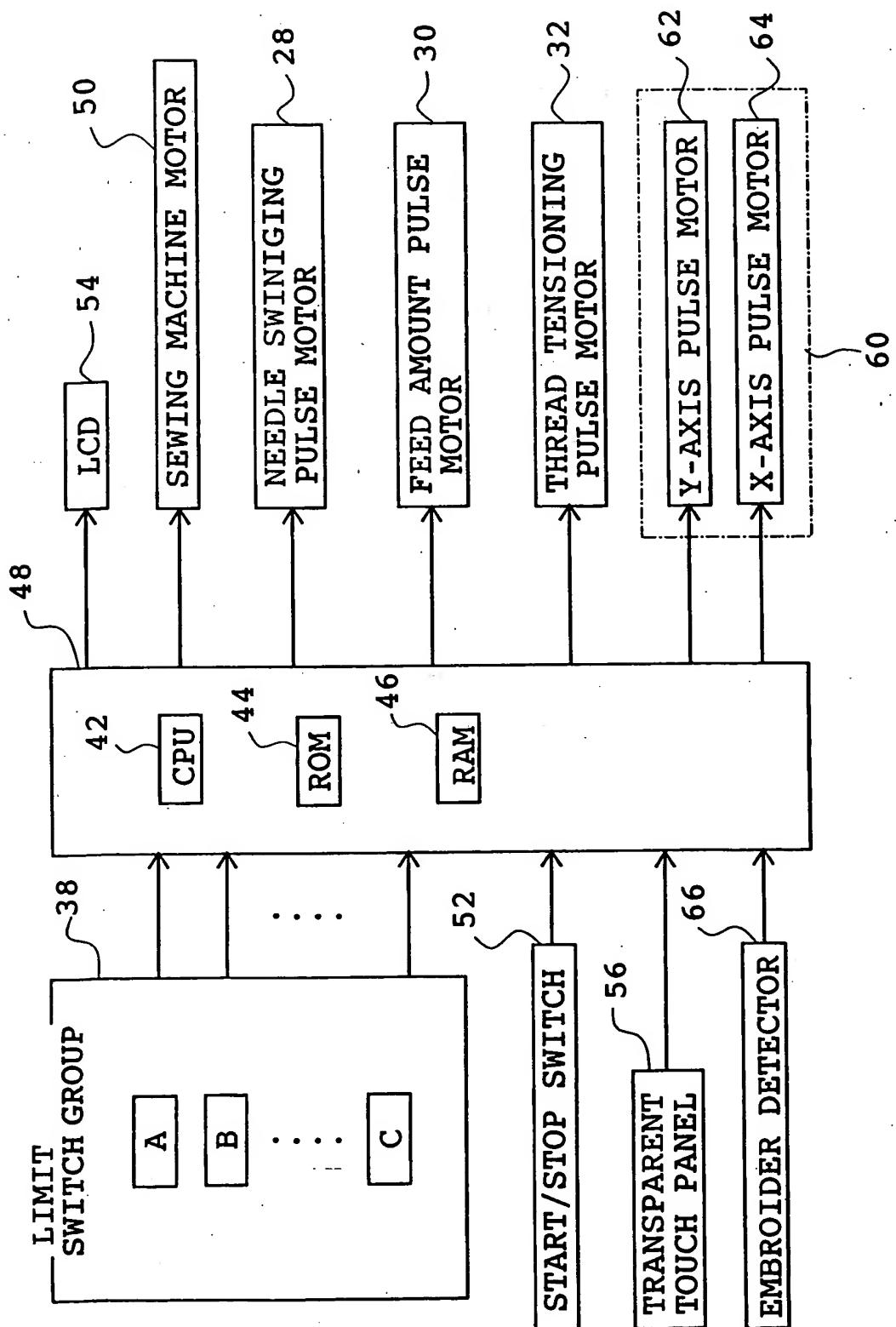


FIG. 2

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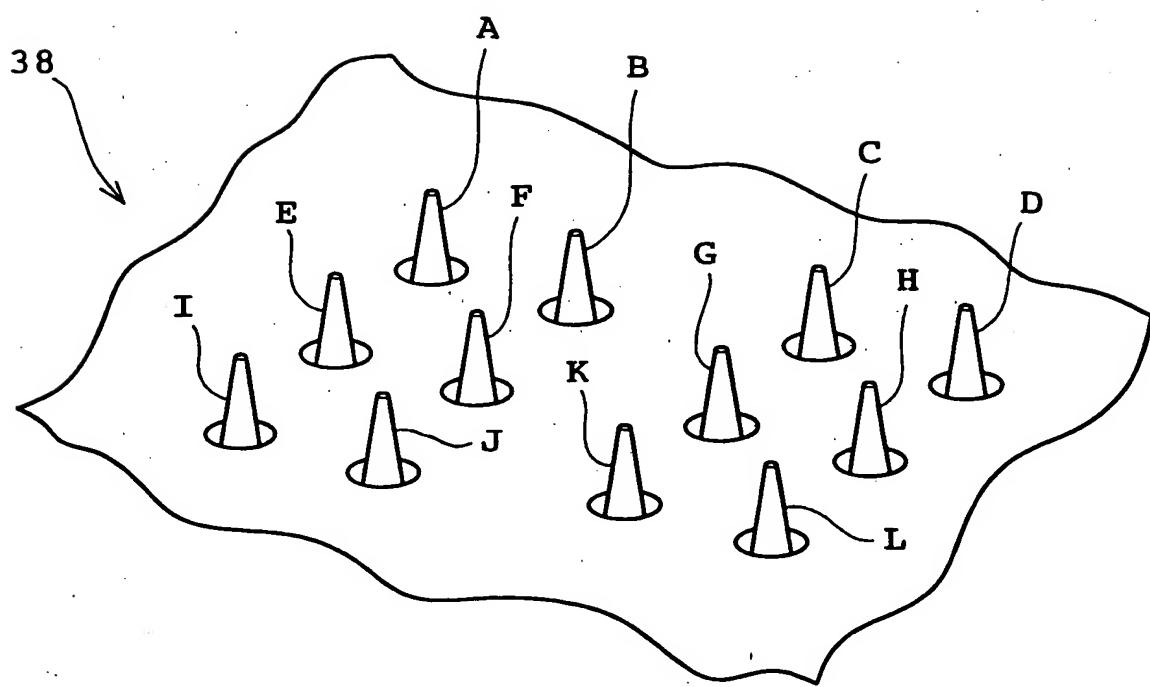
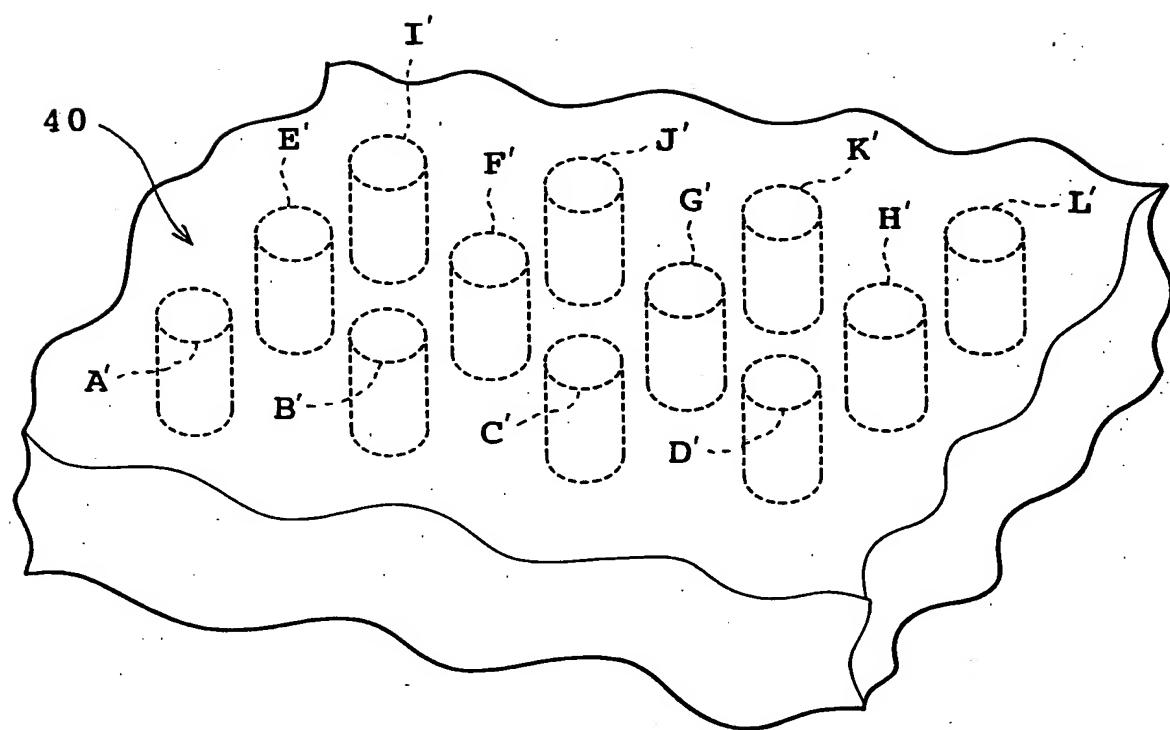


FIG. 3

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**FIG. 4**

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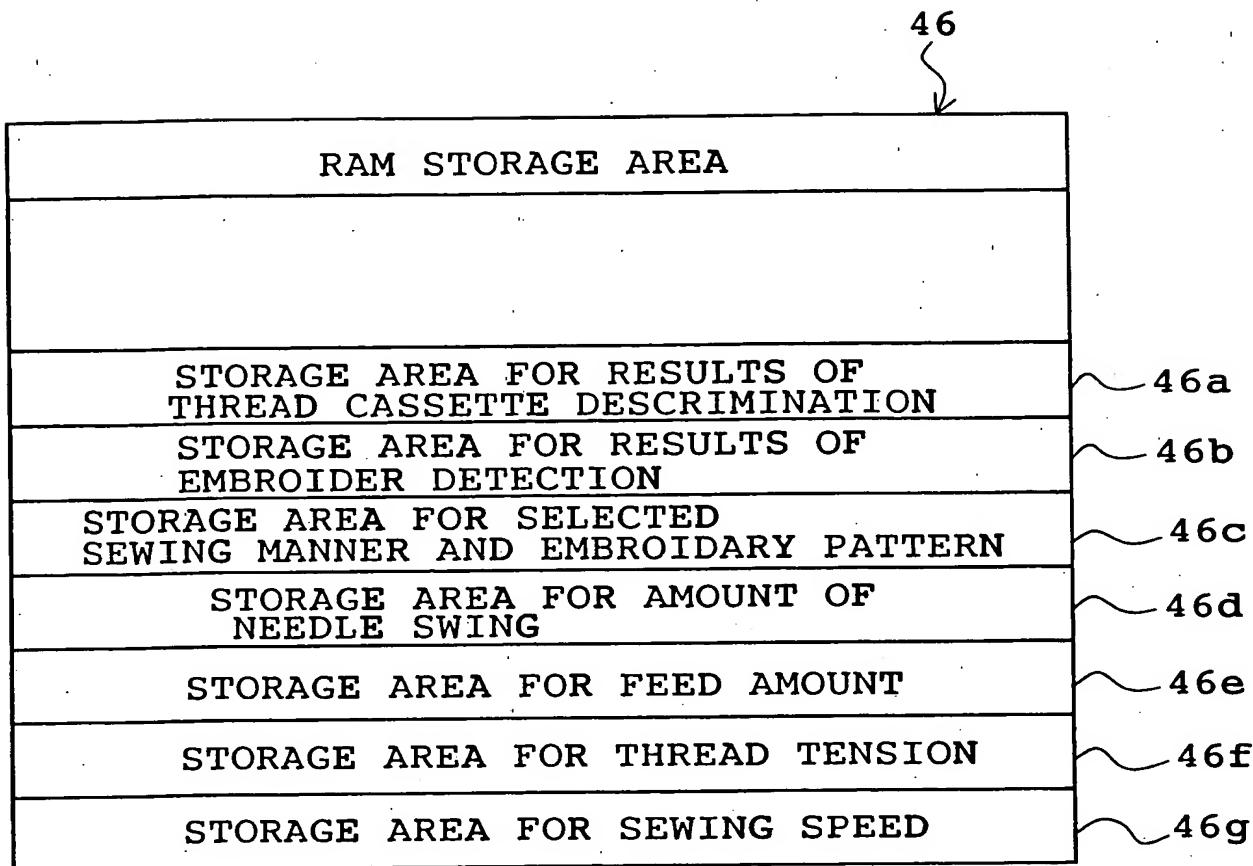


FIG. 5

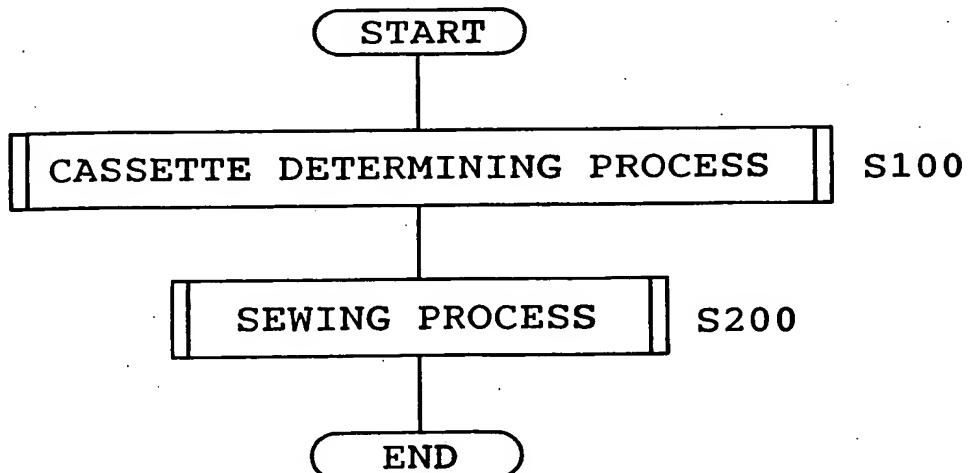


FIG. 6

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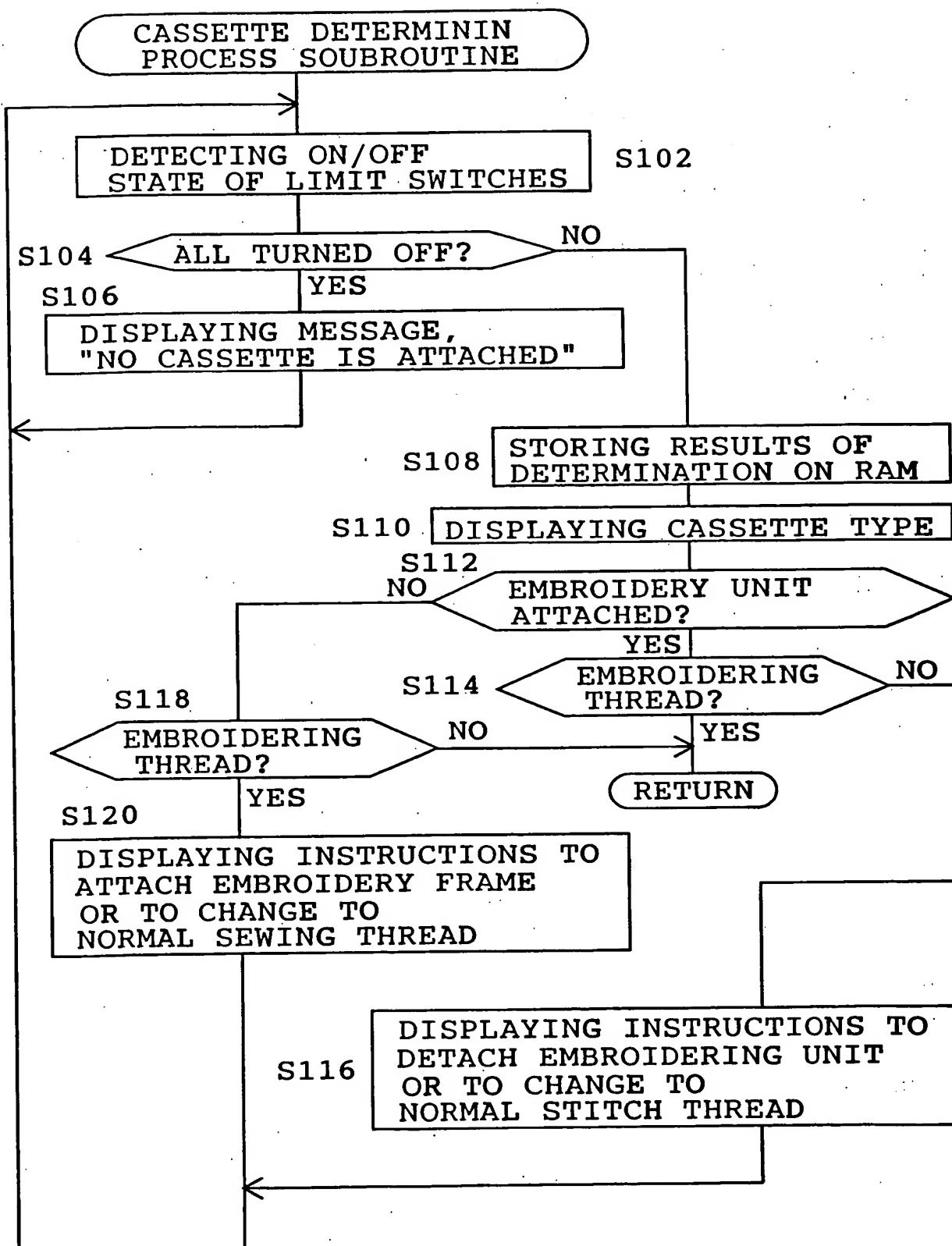


FIG. 7

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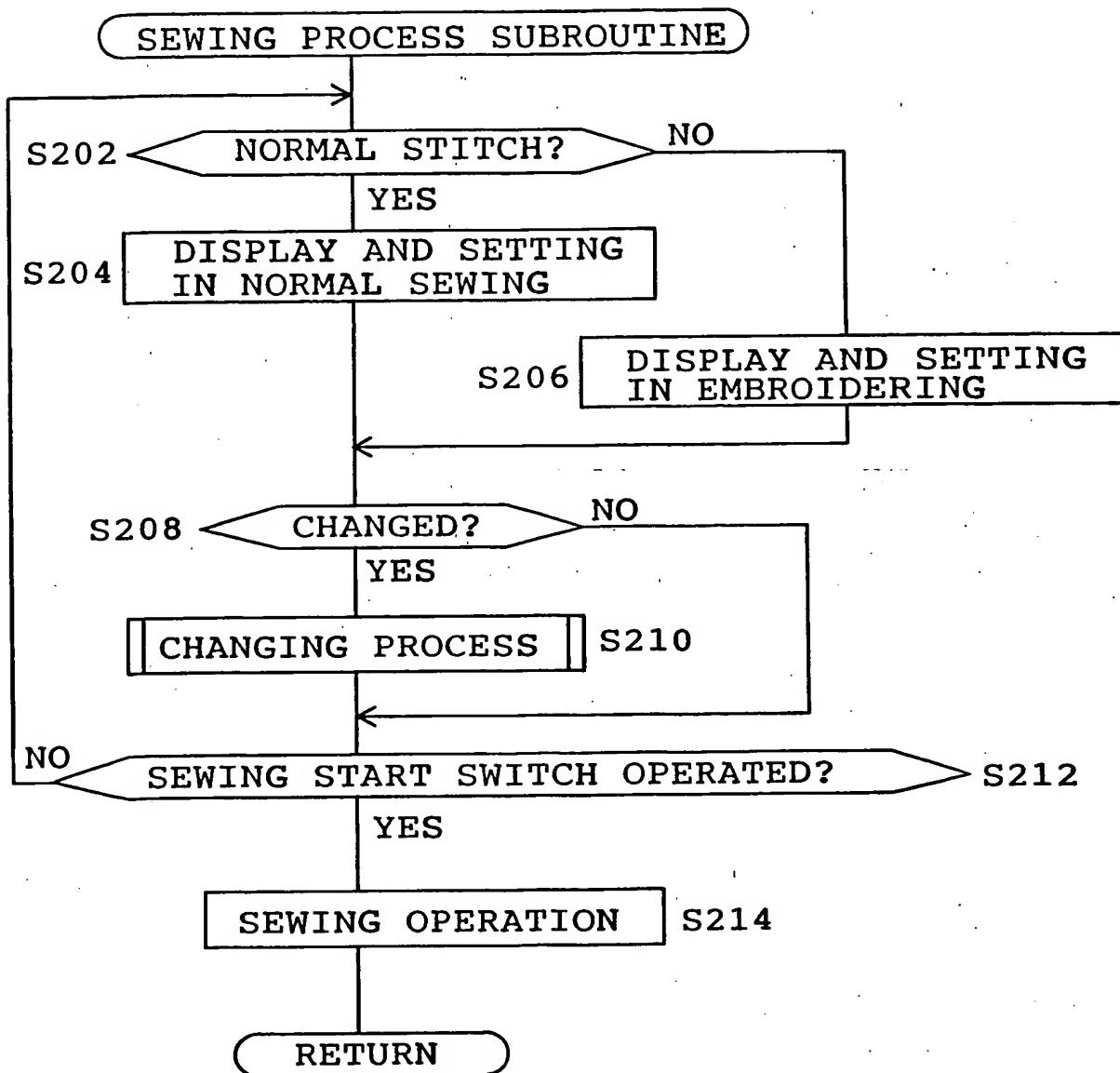


FIG. 8

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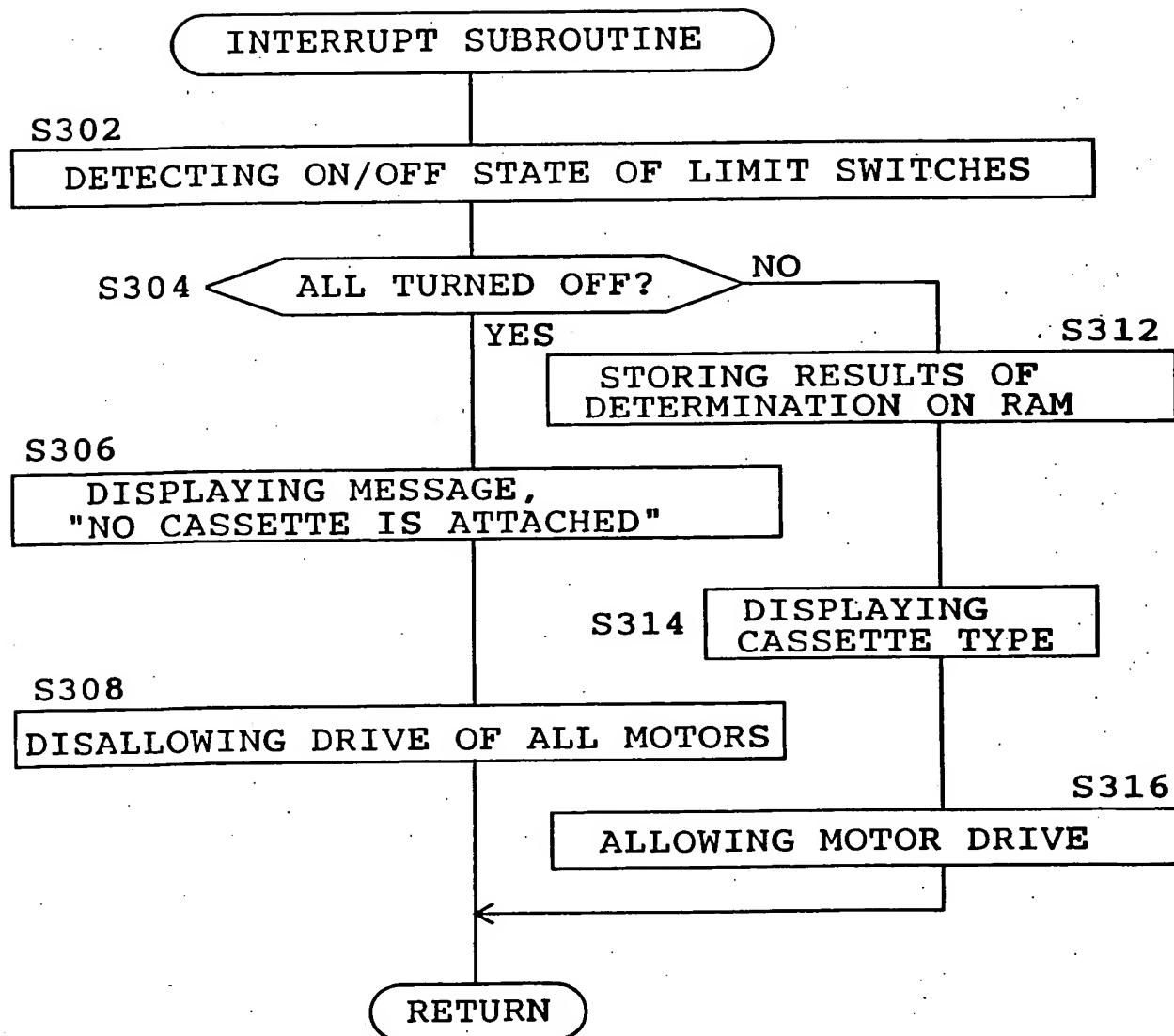


FIG. 9

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SEWING CONDITION	STATUS
	A
NORMAL	1
EMBROIDERY	0

**FIG. 10**

MATERIAL	STATUS		
	B	C	D
POLYESTER	1	0	0
COTTON	0	0	0
NYLON	1	1	0
SILK	0	1	0
RESILON	1	0	1
WAXING	0	0	1
-	1	1	1
-	0	1	1

**FIG. 11**

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THREAD THICKNESS	STATUS		
	E	F	G
#20	1	0	0
#30	0	0	0
#50	1	1	0
#60	0	1	0
#90	1	0	1
-	0	0	1
-	1	1	1
-	0	1	1

**FIG.12**

THREAD LENGTH	STATUS
	H
1000M	1
300M	0

**FIG.13**

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THREAD COLOR	STATUS			
	I	J	K	L
RED	1	1	1	1
PINK	0	1	1	1
ORANGE	1	0	1	1
BROWN	0	0	1	1
YELLOW	1	1	0	1
GREEN	0	1	0	1
BLUE	1	0	0	1
PURPLE	0	0	0	1
BLACK	1	1	1	0
WHITE	0	1	1	0
DARK BLUE	1	0	1	0
SKY BLUE	0	0	1	0
GRAY	1	1	0	0
BEIGE	0	1	0	0
-	1	0	0	0
-	0	0	0	0

**FIG. 14**

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FIG. 15

54 (56)

TYPE OF NEEDLE THREAD	SEWING CONDITION	SET VALUE	RECOMMENDED RANGE
USAGE:	NEEDLE SWING AMOUNT :	<input checked="" type="checkbox"/> 2	(1 ~ 2)
MATERIAL:	FEED AMOUNT :	<input checked="" type="checkbox"/> 3	(2 ~ 5)
THICKNESS:	THREAD TENSION :	<input checked="" type="checkbox"/> 2	(1 ~ 4)
LENGTH:	SEWING SPEED :	<input checked="" type="checkbox"/> 300	(200 ~ 300rpm)
THREAD COLOR:	BLUE		

FIG. 16

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54 (56)

TYPE OF NEEDLE THREAD	SEWING CONDITION	SET VALUE	RECOMMENDED RANGE
USAGE: EMBROIDERING	NEEDLE SWING AMOUNT :	0	( 0 )
MATERIAL: POLYESTER	FEED AMOUNT :	0	( 0 )
THICKNESS: #20	THREAD TENSION :	1	( 1 ~ 2 )
LENGTH: 1000M	SEWING SPEED :	150	( 100 ~ 150 rpm )
THREAD COLOR:	RED		

FIG. 17